



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3912-041
Job Sheet 176147



Part No: D3912-041

Job Qty: 2 ea

Part Name: Eyebolt Receiver Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/18/18

Job Tracking No:

Due Date: 4/19/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP RevA: new issue DD 09.11.18 verified by:EC IPP Rev:B 10.06.10 memo in seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO FIT*** DD ver:JLM IPP REV:C AS PER REV B 10-08-05 JLM VERIFIED:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	4/18/18	4/18/18	0.00	0.00	Start Up Stores/Pkg-1	SD	
100	Packaging	2 pcs	4/18/18	4/18/18	0.00	0.00	Packaging1-4		
110	Small Fab	2 pcs	4/19/18	4/19/18	0.00	0.13	Small Fab-5		DAS
120	QC	2 pcs	4/19/18	4/19/18	0.00	0.00	QC5		DAS 38
170	Packaging	2 pcs	4/19/18	4/19/18	0.00	0.00	Packaging3-2	STOSS	9-89
180	QC21-SA	2 Ea	4/19/18	4/19/18	0.00	0.00	QC21	md. 18/04/18	9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3801-1	Hand Retractable Spring Plunger	2 Ea (1 ea)	90-Start up Operation	5057770
D3912-1	Eyebolt	2 Ea (1 ea)	90-Start up Operation	5061030
D3912-3	Eyebolt Block	4 Ea (2 ea)	90-Start up Operation	3053879
D3912-5	Eyebolt Plate	4 Ea (2 ea)	90-Start up Operation	5052436
MS20615-4M20	Rivet	16 Ea (8 ea)	90-Start up Operation	5024440
MS21209-F615	Heli-Coil	2 Ea (1 ea)	90-Start up Operation	5042060
NAS1149C0663R	Washer	2 Ea (1 ea)	90-Start up Operation	fm 134573-15

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3801-1	2	17	0
	D3912-1	2	20	0
	D3912-3	4	8	0
	D3912-5	4	34	0
	MS20615-4M20	16	212	0
	MS21209-F615	2	74	0
	NAS1149C0663R	2	58	0

002584

Part Specifications

Specifications could not be found.

Plex 4/18/18 7:20 AM dart.quirion.sonia



Container No: S062169



Part: D3912-041

Job No: 176147

Serial No/Batch: S062169

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/18/18